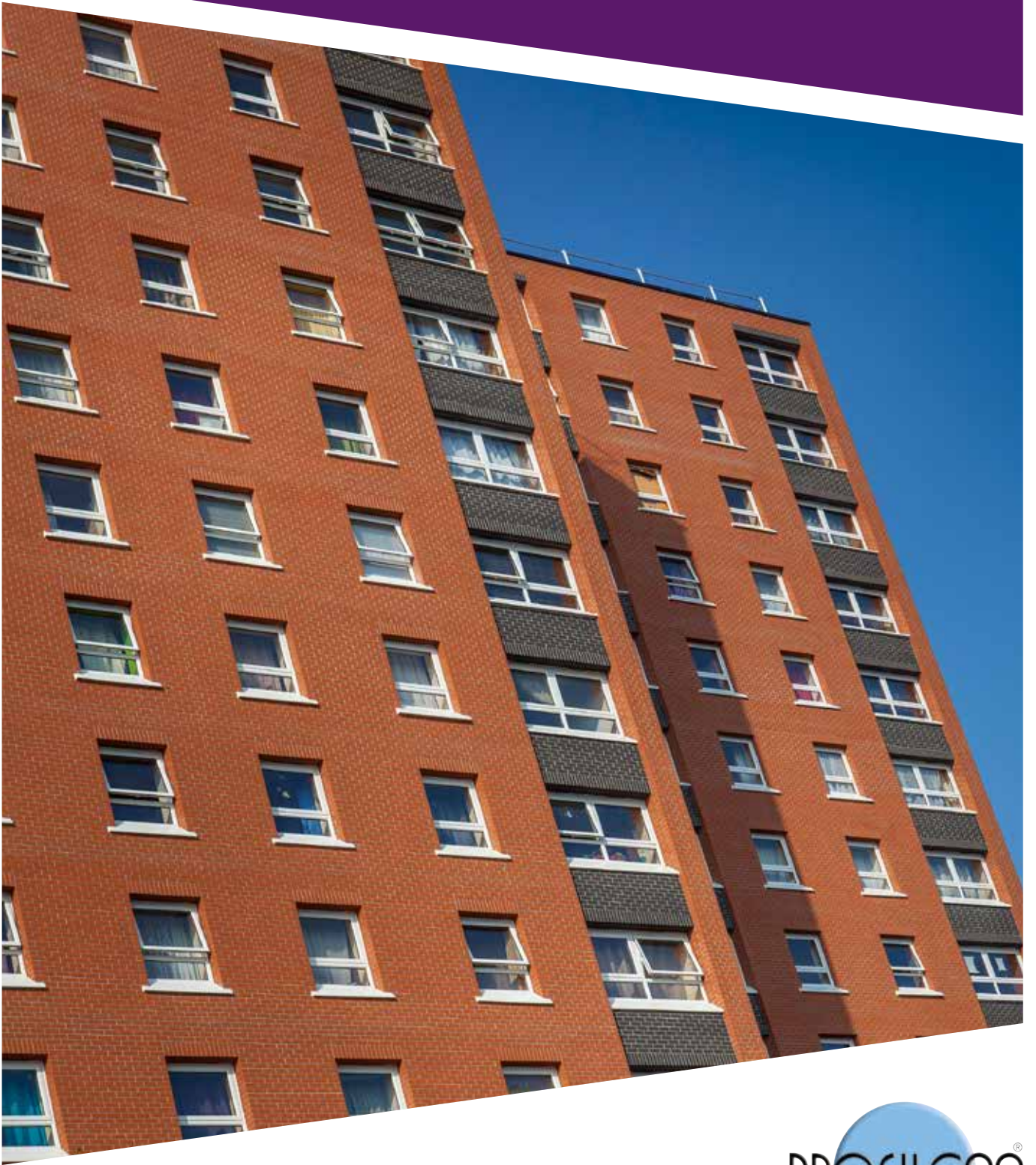


# COMMERCIAL SUPPORT



THE BEST WINDOWS ARE MADE FROM



# Why choose Profile 22?

With Profile 22 you are in safe hands. We possess the UK's most widely specified PVC-U window and door system, having been used for projects across the country for almost every type of building.

Whatever your project, we have a product range to suit, backed up by unrivalled technical and specification support, knowledge of contracts, building regulations and industry expertise.

Profile 22 is one of the most versatile and proven window and door systems on the market with over 40 years' experience in new-build and refurbishment sectors.

This guide aims to explain the range of support we offer with commercial contracts, alongside quality products and exemplary service.

## Profile 22 at a glance

- Launch of two new profile systems 'Optima' representing unrivalled thermal performance and innovative design
- Working with windows since 1976
- 52,000 frames made using Profile 22 every week
- Part of the £300m Epwin Group
- Dedicated specification team
- A nationwide network of certified Approved Window Contractors manufacturing and installing high quality PVC-U windows and doors.

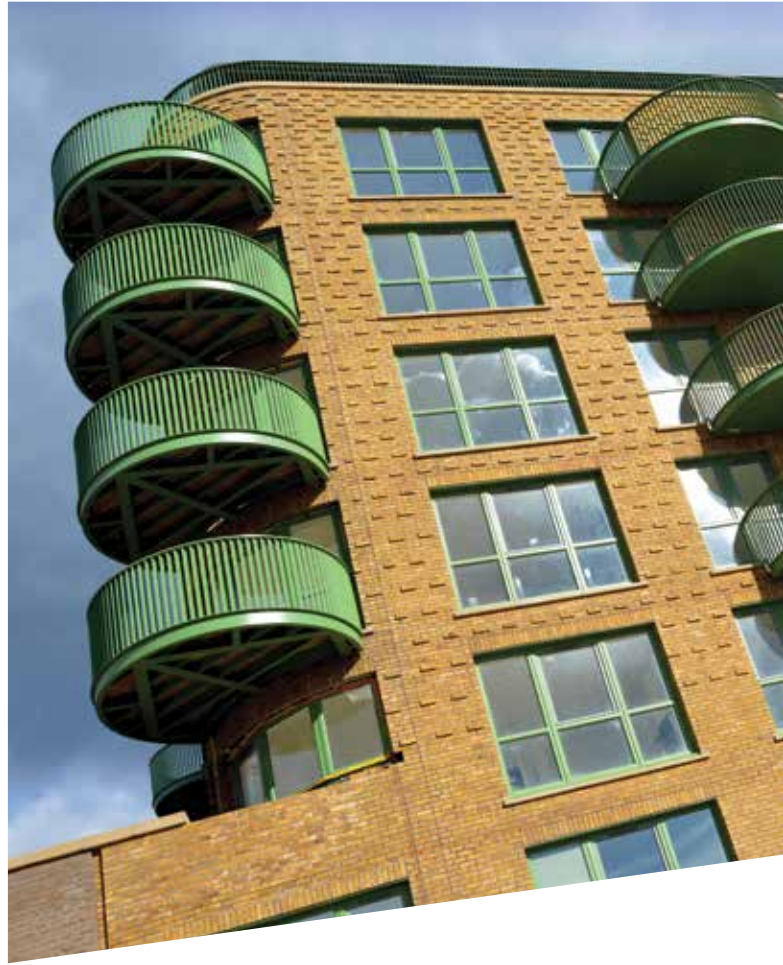




Quality products and  
exemplary service

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## Our systems

Profile 22 is unique in that it is a genuinely complete system.

What really makes us different to other systems companies is that we can offer a 'complete suite' of specially designed window and door hardware under our successful Safeware brand. So by specifying Profile 22, you can deal with one company for the whole window system, including PVC-U profiles as well as hardware.

Profile 22 is a comprehensive PVC-U window and door system comprising the following two main product ranges:



Optima-C is a fully integrated 70mm depth slim, modern design chamfered 5/6-chambered system\*



Optima-S is a fully sculptured 70mm depth system with a distinctive decorative appearance 5/6-chambered system\*

### Our other systems

Retail Flush Casement - is a 70mm flush 6/4 -chambered window system designed specially for retail and new build\*

Commercial Flush Casement - is a 70mm, 5-chambered, flush casement window system available in larger sizes for the commercial projects.

Flush Tilt-Turn - is a 70mm flush 6/5 tilt-turn window system designed to prevent framework overlap.

Fully Reversible - is a 70mm, 5-chambered, window system suitable for medium-high rise and inaccessible locations.

### Internal and external glazing

Decorative Optima-S Sculptured 70mm system is available internally or externally beaded. The Optima-C fully integrated chamfered system is internally beaded. All systems are available as either double or triple glazed units.

### Fully integrated systems

Profile 22 systems have been designed on the basis of full integration, utilising common parts and offering the house builder more design options.

These high performance systems have been carefully designed to meet the requirements of regional Building Regulations throughout the UK including variations for Wales, Scotland, Northern Ireland and for the Republic of Ireland.

### Quality Assurance

The quality accreditations we hold are detailed on the back page of this guide.

\* First figure no. of outerframe chambers / second figure no. of sash chambers.





## Our products

An overview of the products we offer is detailed below:

### Window Systems:

- Commercial Flush Casement
- Retail Flush Casement
- Curtain Walling
- Fully Reversible
- Horizontal Pivot
- Flush Tilt & Turn
- Tilt & Turn
- Vertical Sliding

### Door Systems:

- Residential
- Side Screen
- Emergency
- Composite
- In-line Patio Door

### Other products:

- Hardware brand Safeware
- New-build cavity closer system

## Our Approved Window Contractors

We understand that looking for the right contractor with the required experience can prove difficult. That is why we developed the Approved Window Contractors network to enable easy access to not only quality products and unrivalled support through Profile 22, but also to an experienced network of contractors they can trust.

In order to attain membership, the commercial fabricator must hold certain minimum standards, commit to recycling and attend a programme of training. We are able to assist in maintaining standards – through production planning and development and ongoing product training, including specialist courses for surveyors and installers. Our scheme is monitored to ensure high standards are maintained.

Our Approved Window Contractors have a wealth of experience in the management of large contract supply and installation and demonstrate a thorough knowledge of site practices to ensure they work effectively with other trades and towards on-time and on-budget completion. We work closely with our network to promote efficiency and mutually beneficial working practices during short and long-term projects.



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# Our services

## Specification Support Services

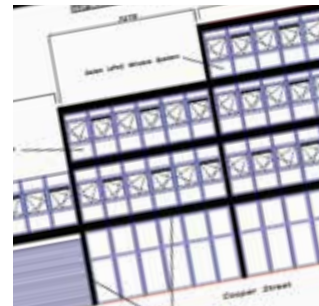
Profile 22 offers assistance for every stage of the project, including a no-obligation consultation, specific design requirements, full specification, surveying and structural calculations, an extensive choice of quality and durable products - through both field and technical support teams.

A dedicated Specification Manager will be at hand to advise clients on the correct application for our systems, which involves:

- Site surveys to ensure appropriate design
- Advice on specifications and current Building Regulations
- Providing specifications with section drawings of our system for the tender document
- Supply of sample windows for planning approval
- Forward planning and budgeting advice

## Professional Service

- Design Service
- Writing detailed specifications
- Residents meetings
- In-house window testing facility
- Window maintenance advice
- An in-house design facility including:
  - Window energy ratings
  - Structural, wind loading and bearing calculations
- Site visits to ensure the specification is being adhered to



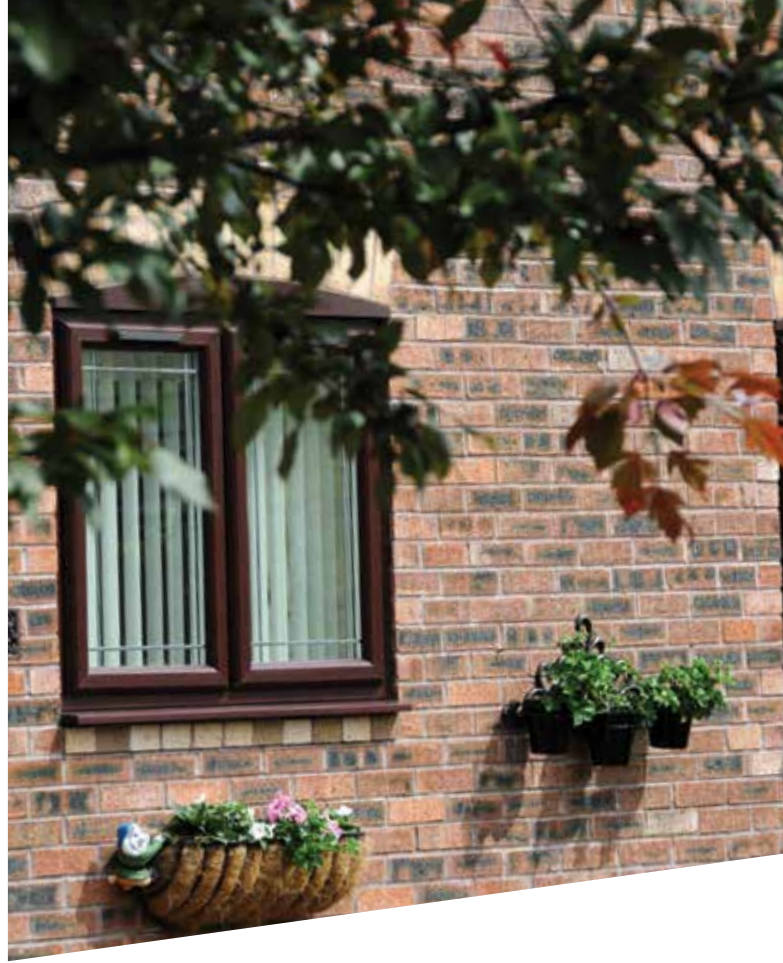




Assistance for  
every stage

THE BEST WINDOWS ARE MADE FROM







## Resident Liason

We know well-managed resident liaison brings added value to the overall project management and leads to increased resident satisfaction levels. We will work alongside the manufacturer in liaising with residents, attending residents' meetings and offering advice on specified products, styles and hardware selection to ensure their peace of mind.

Our Approved Window Contractors will take every care to ensure residents' lives are not disrupted and their homes become more secure, safe and energy efficient.



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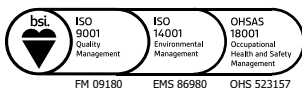
For further information

call 01952 290910

Email: [specifier@profile22.co.uk](mailto:specifier@profile22.co.uk)

[www.profile22.co.uk](http://www.profile22.co.uk)

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